

Technical Data Sheet

**Alathon H6012**



High Density Polyethylene

**Product Description**

Alathon H6012 is medium molecular weight high density polyethylene homopolymer selected by customers for use in cast film applications. Typical applications for this resin include extrusion coating, blends with LDPE and laminations.

<b>Application</b>	Bags & Pouches; Barrier Film; Food Packaging Film; Lamination Film; Sealants; Specialty Film
<b>Market</b>	Flexible Packaging
<b>Processing Method</b>	Cast Film; Extrusion Coating
<b>Attribute</b>	Good Abrasion Resistance; Good Organoleptic Properties; High Density; Low Gel

Typical Properties	Nominal Value	English Units	Nominal Value	SI Units	Test Method
<b>Physical</b>					
Melt Flow Rate, (190 °C/2.16 kg)	12	g/10 min	12	g/10 min	ASTM D1238
Density, (23 °C)	0.960	g/cm <sup>3</sup>	0.960	g/cm <sup>3</sup>	ASTM D1505
<b>Film</b>					
Tensile Strength at Yield					
MD	3700	psi	25.5	MPa	ASTM D882
TD	4600	psi	31.7	MPa	ASTM D882
Tensile Elongation at Break					
MD	850	%	850	%	ASTM D882
TD	350	%	350	%	ASTM D882
Secant Modulus					
MD	135200	psi	930	MPa	ASTM D882
TD	155000	psi	1070	MPa	ASTM D882